

**SPM, CHMER / GENSPARK,
MAGOS
– spare parts**

**We also supply other spare parts
that are not described in this section.**

If you cannot find the required spare parts please contact us.

Spare parts for SPM

Order No.	Photo	Model	Description	Aplication
SP-001			Power feed contact OD7 x id0.7 x 22 mmT Upper & Lower	
SP-002			Power feed contact SQ (S010) type 5.0 x 20 x 40 mm Upper & Lower	
SP-003			Power feed contact SQ (F006-1) type 4 x 12 x 23 mm Upper & Lower	
SP-101		P74-U840	Wire guide upper	
SP-103			Diamond guide upper & lower (M103 or M117) D=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm	SP-320A series
SP-108			Set screw upper and lower Ø0,40mm upper block type G01-U800	
SP-109		P74-L980	Lower sub wire guide dies for G01-L910A/B assembly with aspirator P74-L945 Ø35x6,7mmT Lower guide block type: G01-L020(A) P85S-L010	
SP-117			Diamond guide upper & lower (M103 or M117) D=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm	SP-320A series
SP-129			Jet nozzle SUS inserted ceramic id=0.5 / 1.0 / 1.5 mm	
SP-129C			Jet nozzle ceramic id=0.5 / 1.0 / 1.5 mm	
SP-132			Diamond guide upper id=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm	SP-430S. 430P. 640P. 850P

Spare parts for SPM

SP-133			Diamond guide lower id=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm	SP-430S. 430P. 640P. 850P
SP-202			Water nozzle upper id=4.0 mm / 8.0 mm	SP-series
SP-207			Water nozzle lower id=4.0 mm / 8.0 mm	SP-series
SP-2102			Water nozzle lower ceramic material id=4.0 mm / 6.0 mm	SP-430P
SP-2103			Water nozzle lower ceramic materiál for SP-133 id=4.0 mm / 6.0 mm	
SP-212		P74-L960	Water nozzle lower id=4.0 mm / 8.0 mm	SP-430P/640P
SP-215		P74-U830 P74-U835	Water nozzle upper id=4.0mm Water nozzle upper id=8.0mm	SP-430P/640P
SP-216		P74-U810	Noozle holder upper	SP-430P/640P
SP-301			Ceramic plate upper 20 mmT x 58 mmW x 119 mmL (id=36 mm)	for old type M/C
SP-302			Ceramic plate lower 15 x 79 x 75 mm	for old type M/C
SP-302-1			Ceramic plate lower 15 x 87 x 75 mm	for old type M/C
SP-303			Ceramic plate upper for new type M/C 22mmT x 46 mmW x 74 mmL	SP-430P.640P SP-1060

Spare parts for SPM

SP-304			Ceramic plate lower for new type M/C OD=110 mm x 20 mmT (IN-SQ=32.5 x 40 mmT)	SP-430P.640P SP-1060
SP-400		S10-L010A	Lower guide block	
SP-401		S10-L015	Lower pipe holder	
SP-401-1		S10-L015B	Lower pipe holder	
SP-402		S10-L016	Lower connecting rod	
SP-403		P85S-L032	Lower shaft for lower roller P85-L031 water tank type Ø18x29,6mmT SP series Lower block P85S-L010	SP series
SP-404		S10-L031	Lower roller – gear type	SP series
SP-404-1		S10-L032	Shaft for lower roller P74-L031 G01-L020 lower block type	SP series
SP-405		S10-L033	Bearing – SF698RS	
SP-406		S10-L033A	Bearing – 688RS for urethan roller (SP407) OD16 x id8.0 x 5.0 mm	
SP-407		S10-L048	Urethan roller OD30 x id16 x 8.0 mmT	

Spare parts for SPM

SP-408		P74-L031	Roller OD32 x id19 x 10 mm	
SP-409			Roller OD40 x id21 x 12 mm	New type
SP-410		P85S-L050	Cover	SP series
SP-411		S10-L050A	Cover	
SP-412		S10-L061A	Dies holder for upper & lower Ø58 x Ø14,3 x 37,5mmT	
SP-413A		S10-062A	Nozzle stopper for upper & lower OD64.7 x id24.7 mm 2.1 mm tapered width	
SP-413B			Nozzle stopper for upper & lower OD64.7 x id24.7 mm	
SP-413C			Nozzle stopper for upper & lower OD64.7 x id24.7 mm (4.4mm tapered width)	
SP-414		S10-LINK	Link 42x8,0mmT 2 -Ø8,00mm	
SP-414-1				
SP-414-2		S10-L043A		

Spare parts for SPM

SP-420		S50-U610A	Upper dies block	
SP-421		N30-U610B	Upper dies block	
SP-422		N50-U610C	Upper dies block	
SP-423			Cap screw upper	
SP423			Aspirator for sensor	
SP-424				
SP-430		P74-L010	Lower guide block	SP series
SP-431		P74-L020A	Aspirator lower D=6mm	
SP-431-1		EZ50FS-L940	Aspirator lower	
SP-432		P74-L940	Aspirator lower	
SP-432-1		P74-L945	Aspirator lower	

Spare parts for SPM

SP-433		P74-L031	Lower roller OD32 x 14 mmT	
SP-440		P74-L900	Lower die block	
SP-441		P74-L910	Lower guide holder	
SP-442		G01-L910A	Lower guide holder for S010 Ø58xØ7mm x 42,44mmT Lower guide block type G01-L020(A) P85S-L010	
SP-443		P74-L910	Nozzle stopper for upper & lower	
SP-444		P74-L940	Lower ring Ø29,4x2,0mmT for SP442 & SP443	
SP-450		P74-U800	Upper dies block	
SP-451		G01-U800	Upper dies block	
SP-451-1		W43-U805	Upper intro the dies block (SP451)	
SP-451-2		W43-U810	Upper controll bolt	
SP-452		P85S-L010	Lower block for water tank type 90x83x45mm	

Spare parts for SPM

SP-461		S10-H080A	Lower capstan roller Ø57x18mmT	SP series
SP-460-1		S10-H100A	Shaft for SP461 (lower roller)	SP series
SP-460		S10-H070A	Lower pinch roller Ø57x18mmT	SP series
SP-461-1		S10-H100A	Shaft for SP461 (lower roller)	SP series
SP-462		HPW154	Die frame 	SP series
SP-463			Cutter ceramic or tungsten carbide	SP series
SP-466		G01-A030	Main Tension Roller	
SP-467		S10-G161A S10-G170A	Main Tension Roller	
SP-468		S10-U071B	Upper guide roller	
SP-469		S10-H620A	Bite holder	
SP-470		S10-H630	Bite holder	

Spare parts for SPM

SP-471		S10-H640	Wire guide	
SP-472		N10-H630A	Bite holder	
SP-473		P74-J060	Block	
SP-474		P74-G310A	Roller for wire feeding	
SP-475		P74-G320		
SP-476		P74-G330		
SP-477		P74-G340		
SP-478		P74-G345A		
SP-479		S10-G151A		
SP-480		P74-U611		
SP-445		X199D297H02	Water cover upper for nozzle (M202.M211) OD200 x id56 x 2 mmT	
SP-445-2		X179D943H03	Water cover upper for nozzle (M215) OD160 x id60 x 2.0mmT	










Spare parts for SPM

SP-455		G01-A039	Roller Ø50 x 20 x 19mm	
SP-456		G01-A040	Roller Ø50 x 20 x 19mm	
SP-484		G01-A112	Guide holder	
		G01-L020	Lower die block for water flushing nozzle	
SP-452-2		G01-L020A	Lower block 80x78x45mm	
SP-453		G01-L910B	Nozzle support stainless material (ETC-09031: F006-1) Lower guide block type G01-L020A, P85S-L010 PS: assembly lower fix dies P74-L910(A/B)	
SP-454		G01-L920B	Guide holder lower for (ETC-09031:F006-1)	
SP-421		N30-U610B	Upper die block (Brass or Stainless) 58x51x51mm	
SP-422		N30-U610C	Upper die block (Brass or Stainless) 58x40x51mm SP-430P/640P/740P series	
SP-217		EZ02-U810	Nozzle Holder Upper	
SP-215-2		EZ02-U830	Water Nozzle upper Ø4,5 / 6,0 / 8,0mm Ø67(L+3,0) mm SP-430P/640P/740P Upper block type: G01-U008	

Spare parts for SPM

		M0452-0125	Bearing F608DD SUS for lower roller (P85-L031) Water tank type Lower block type: P85S-L010	
SP-135		P74-U850	Wire guide A upper Ø0,40mm Upper block type G01-U800	
SP-132		P74-U860	Diamond guide upper Ø0,105...Ø0,305mm Upper block type G01-U800	SP-430S/430P/640P/850P
SP-403-1		S10-L032A	Shaft for lower roller P74-L031 Water flushing type SP series: G01-L020A lower block type	
SP-407		S10-L048	Urethan Lower Pinch Roller Ø30 x Ø6 x 8mmT	
SP-411		S10-L050A	Roller cover Lower guide block type G01-L020(A)	
SP-412		S10-L061A	Dies holder for lower Ø58 x Ø14,3 x 37,5mmT	
SP-111		S10-L064A	Die holder for PFC	SP-430P/640P/740P
SP-113		S10-L0658	Set screw lower Ø0,40mm x 12,5mmT	SP-430P/640P/740P
SP-110			Sub dies for SP454	
SP-111-1			O-ring P12,5 for M111 Ø20mm	SP-430P/640P/740P












Spare parts for CHMER / GENSPARK

Order No.	Model	Photo	Description	Application
T001			Power feed contact Upper & Lower OD6.0 x id1.5 x 20 mm	CW-530
T002	4140029		Power feed contact Upper & Lower 5.0 x 18 x 35 mm	CW-340/430/530/640/740/ /850/530S
T003			Power feed contact 5.0 x 16 x 16 mm	
T101	314001		Diamond guide Upper & Lower for manual type id=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm	CW-340/430/530/640/740/ /850/530S
T101-A	3W53A92A		Diamond guide Upper & Lower for AWT type id=0.105 / 0.155 / 0.205 / 0.255 / 0.305 mm	CW-340/430/530/640/740/ /850/530S
T101-AW			Wide angle for taper	
T111			Die holder upper & lower	
T108			Set screw upper and lower id=0.4mm M12 / OD10.5 x 11 mm	CW-530
T113			Set screw upper and lower id0.4 x 12.5 mmT	CW-340/430/530/640/740/ /850/530S
T117			Diamond guide upper & lower id=0.105 0.305 mm	CW- 340/430/530/640/740/850/530S


Spare parts for CHMER / GENSPARK

Order No.	Model	Photo	Description	Application
T207	MAWTO-077A		Nozzle upper & lower plastic id=4 mm OD38-32 x ID27.2 x 31.5 mmL	CW-340/430/530/640/740/ /850/530S
T207B	MAWTO-077A		Nozzle lower plastic with brass cover id=4 mm OD38-32 x ID27.2 x 31.5 mmL	CW-340/430/530/640/740/ /850/530S
T202	DC0104U		Nozzle upper with groove OD=28 x 16 mmT id=4 mm	CW-340/430/530/640/740/ /850/530S
T203	DC0105 4140070		Nozzle upper OD=28 x 16 mmT ID=5 / 6 / 8 mm	CW-340/430/530/640/740/ /850/530S
TM006			Water long nozzle upper id=4.0 mm Extend L=3.0 / 4.0 mm	
TM014			Water nozzle holder upper	
TM140			Water nozzle upper for TM014 Ditch type	
TM140-1			Water nozzle upper for TM014 Flat type	
TM141			Water nozzle upper for TM014 id=4.0mm Extend L=5.0/10/15/20/30 mm	
TM204			Nozzle upper id=6.0mm OD39.8 x 26 mm	CW-340/430/530/640/740/ /850/530S

Spare parts for CHMER / GENSPARK

T301			Ceramic plate upper L=76 x 64 x 10 mmT	
T302			Ceramic plate lower L=76 x 64 x 10 mmT	
T305	CM303		Ceramic plate upper L= 76 x 64 x 10 mmT	
T304	CM304		Ceramic plate lower L= 76 x 64 x 12 mmT	
T405C			Pinch roller ceramic OD57 x id19 x 32 mm	
T406C			Capstan roller ceramic OD57 x id10 x 32 mm	
T451			Brass cap screw for M111	
TM015			Water cover nut	
TM017			Nozzle stopper for upper dies block	
TM019			Alignment device 2 pin type	
TM020			Ceramic tube for actual valve switch	

Spare parts for CHMER / GENSPARK

TM022		Spring	
TM041-1		Water valve nozzle switch - upper	
TM145		Actual valve switch – upper clockwise	
TM401		Pinch roller SUS OD40 x 16 mm	
TM403		Pinch roller SUS OD100/25 x 24 mm	
TM411		Urethane tension roller upper	
TM445		Water cover	
TM452		Upper die block assembly	
TM456		Lower roller	
TM459		Lower die block assembly	
2W53A02		Wire collet motor rack	




Spare parts for CHMER / GENSPARK

	2W53A02-01		Allen bolt M6 x 1.0 x 15 mmL	
	2W53A03		Wir pick-up roller base	
	2W53A03-01		Ball bearing 6002ZZ	
	3W53A05		Shelf wire pick-up motor	
	3W53A05-01		Allen bolt M6 x 1.0 x 25 mmL	
	3W53A05-02		Spring cushion M6	
	3W53A06		Following roller wire pick-up roller	
	3W53A06-01		Parallel key round head M4 x 15 mmL	
	3W53A06-02		Ball bearing RF-1980D	
	3W53A06-03		Ball bearing cap MR8 x 0.75	
	3W53A06-04		Ball bearing cap GUK-10	
	3W53A07		Shaft wire pick-up roller	
	3W53A07-01		Parallel key round head M4 x 15 mmL	
	3W53A07-02		Parallel key round head M4 x 15 mmL	

Spare parts for CHMER / GENSPARK

	3W53A08		Cover wire pick-up roller	
	3W53A08-01		Allen bolt M6x1.0x20 mmL	
	3W53A09		Funnel	
	3W53A09-01		Allen bolt M6 x 1.0 x 12 mmL	
	3W53A09-02		Spring cushion M6	
	3W53A10		Pipe wire pick-up	
	3W53A10-01		Allen bolt M6 x 1.0 x 75 mmL	
	3W53A11		Isolation plate wire pick-up roller	
	3W53A11-01		Allen bolt M6 x 1.0 x 20 mmL	
	4W53A12		Bearing ring wire pick-up roller	
	4W53A13		Bearing ring wire pick-up roller	
	4W53A14		Ring wire pick-up roller	
	4W53A14-01		Allen bolt M4 x 0.7 x 12 mmL	
	4W53A15		Compressed ring wire	

Spare parts for MAGOS

Order No.	Photo	Description	Application
		Diamond guide upper	
		Diamond guide lower	
		Nozzle	
		Power feed contact L=18 x 35.5 x 5 mmT	
MG301		Upper ceramic plate L=49 x 90 x 15.5 mmT	M350
MG302		Upper ceramic plate L=49 x 90 x 25 mmT	M540/M840
MG303		Lower ceramic plate L=61 x 81 x 15.5 mmT	