




## **AGIE / AgieCharmilles – spare parts**

**We also supply other spare parts  
that are not described in this section.**

If you cannot find the required spare parts please contact us.

**Power feed contacts**




Order No.	Item No.	Photo	Description	Application
A001	199.484		Current supply 9.5 x 9.5 x 4.0 mmT	AC50. DEM250..740
A001G	199.484.G		Current supply with tin coating - long life type 9.5 x 9.5 x 4.0 mmT	AC50. DEM250..740
A010	424.914		Current supply upper tungsten M6 screw . 12 x 12 x 17(29) mmL	AC100....370HSS
A010T	424.914		Current supply upper tin-coating long life M6 screw . 12 x 12 x 17(29) mmL	AC100....370HSS
A011	424.934		Current supply lower uncoated M4 screw . 12 x 12 x 17(29) mmL	AC100....370HSS
A011T	424.934		Current supply lower tin-coating long life M4 screw 12 x 12 x 17(29) mmL	AC100....370HSS
A015L	358.684		Current supply polished uncoated Power feed contact upper and lower 11.92x11.92x17 Pilot function	AC100....370HSS
A015L-set	361.224		Current supply set uncoated lower & coated upper	AC series
A015G	326.824.G		Current supply upper & lower Long life type with TIN-coating	AC100....370HSS
A016	443.464		Power Feed Contact Upper & Lower Tungsten carbide 12x30	Classic, Evolution, Excellence, Challenge, Progress, Vertex
A016T	443.474		Power Feed Contact Upper & Lower Pure tungsten 12x30	Classic, Evolution, Excellence, Challenge, Progress, Vertex

A385794	385.794.3		Current supply upper complete D=12 x 85 mmL	
A385804	385.804.0		Current supply lower complete D=12 x 74 mmL	
A408154	408.154.3		Current supply upper complete - Copper tungsten material D=12 x 75 mmL	

### Wire guides

A305	326.834		Wire guide diamond	AC100....370HSS Classic, Evolution, Excellence, Challenge, Sprint, Progress, Vertex
A315	323.304.6		Wire guide lower complete set With 326.834.9 (A305)	AC100....370HSS
A315-1			Wire guide lower housing Without 326.834.9 (A305)	AC100....370HSS
A316	323.314.5		Wire guide upper complete set With 326.834.9 (A305)	AC100....370HSS
A316-1			Wire guide upper housing Without 326.834.9 (A305)	AC100....370HSS

### Other spare parts




A200	326.764.8		Water Nozzle lower	AC100....370HSS
A301	337.944		Speed set Nozzle Upper	AC-50, DEM250,315,400,425
A302	419.054 (326.264)		Inner Nozzle Upper Ø0,70	AC100-370 AC150-370HSS

A303	185.303		Standard Nozzle Upper Plastic type of A332 323.254	AC100-270
A304	338.184		Suction tube lower Absorb pipe lower	AC100....370HSS
A306	326.844		Bush Lower Saphire	AC100-270
A307	326.294		Bush Lower Ceramic	AC100-270
A308	326.864		Brake 5x10x22 Ceramic	AC100,150,200,250
A309	326.604		Brake Pare 10x5, D=60mm	AC100-270, Classic, Evolution, Excellence, Challeng, Sprint, Progress, Vertex
A310	326.614		Square Cutter Upper Cutter Blade	AC-100,120,150,170, 200,220,250,270
A311	326.744 417.964		Round Cutter Upper	AC-100,150,170, 200,250,270,320,350, 370
A312 A338454	338.454.2		Pressure Wheel complete 0.10-0.20 Pressure roller complete for brake D=19.6 x 10 mmT	AC-100,150,170, 200,250,270,320,350, 370
A313	180.683		Balg for Speedset Lower	AC-100,120,150,170, 200,220,250,270
A314	338.864		Ring Lower for Speedset	AC-100,200,300
A317	323.474		Brush for Disk	AC-100,120,150,170, 200,220,250,270,320, 350,370
A318	185.343		Center Ring Upper	AC-100,150,170,200, 250,270,320,350,370

A319	191.593		Cutter Upper	Classic, Evolution, Excellence, Challenge, Sprint, Progress, Vertex
A320	417.854		Square Cutter Upper Wire cutter blade complete L=5 x 15 mm	AC-150HSS, 250HSS
A321	418.774		Pressure Wheel complete 0.25-0.33 Pressure roller complete for brake D=19.6 x 10 mmT	AC-100,120,150,170, 200,220,250,270,320, 350, 370
A322	155.772		Diaphragm Upper & Lower Ø 9.0 (for Classic only lower)	Classic, Evolution, Excellence, Challenge, Progress, Vertex
A323	155.562		Diaphragm Ø 7.5	AC170/270/370 AC 150-370 HSS
A324	443.134		Cutter	Classic, Evolution
A325	448.924		Cutter	Classic, Evolution
A326	833.974		Plate 8.5 x 20.5	Classic, Evolution, Excellence, Challenge, Progress
A327	848.614		Cutter	Classic, Evolution, Excellence, Challenge, Progress, Vertex
A330 A419374	419.374		Absorb Pipe Suction tube funnel type	AC170/270/370 AC120/220/320
A331	199.272		Flushing nozzle	Clasic, Evolution
A332	323.254		Nozzle ceramic insert + stainless case the same as plastic version A303 185.303	AC 100-300 AC 100D-300D AC 120,220,320
A333	426.364		Threaded Ring Complete	

A334 A419594	419.594		Suction tube	AC..HSS series
A335	258.433		Nozzle	Classic
A336	426.494		Inner Nozzle Ø 1.8	
A337	836.274		Upper Flush Housing	Classic, Evolution, Excellence, Challenge
A350	155.592		Diaphragm	AC 120-370 AC 150-370 HSS
A351	201.702		Diaphragm Ø 9.0	Classic, Evolution, Excellence, Challenge, Progress, Vertex
A155502	155.502.8		Bottom flushing plastic cover	
	174.122		Replaced by 164.112.5 Magnetic brake carrier	
A174132	174.132.1		Dies block upper	
A185763	185.763		Shaft complete	AC50. DEM250..740
A251563	251.563.3		Suction tube special for taper cutting OD=30 mm x 16 mmT	
A323404	323.404.4		Telescope complete	
A326604	326.604.6		Brake ring set OD=73 x ID=60 x 2 mmT	

A326754	326.754		Bearing cap	
A351544	351.544.2		Shaft upper	
	351.594		Dies Block Upper	AC 50. DEM250...740
A351624	351.624.1		Shaft upper	
A351644	351.644		Replaced by 414.604.9 Horizontal arm lower	
	352.624		Right arm complete	
A352904	352.904		Casing box	
	357.644		414.604.9 Horizontal arm lower	
A362504	362.504.3		Pressure roller complete special	
A368624	368.624		Dies block lower	
A377704	377.704		Replaced by 427.444 Horizontal arm „B“ upper	
A396414	396.414		Suction tube lower	AC-Sprint series
A400754	400.754.8		Threading nozzle speed set	

A414604	414.604		Horizontal arm lower	
A427444	427.444		Horizontal arm upper	
641.008			Cutter Dies	
			352.624 assembly	

### Rollers


A501 A180513	180.513.4		Driving wheel / Roller D=100 x 22 mm	AC 100-300 AC 120-370 AC 150-370HSS
A502 A184473	184.473		Roller set for lower arm D=25 / 30 / 35 mm	AC 100D-300D AC 100-300 HSS + SF Serie
A503	266.414		Roller complete	AC 50
A504 A323324	323.324.4		Tension roller D=25 mm	AC 100D-300D AC 100-300 HSS + SF Serie
A505 A323334	323.334.3		Tension roller D=30 mm	AC 100D-300D AC 100-300 HSS + SF Serie
A506 A323344	323.344.2		Tension roller D=35 mm	AC 100D-300D AC 100-300 HSS + SF Serie
A507 A323364	323.364.0		Running wheel complete D=25 mm -2 dg. Ø25 / 2°	AC 100-300
A508 A323374	323.374.9		Running wheel complete D=25 mm -4 dg. Ø25 / 4°	AC 100-300








A509 A323384	323.384.8		Running wheel complete D=55 mm	AC 100-300
A326924	326.924.8		Running wheel without bearing	
A510 A338474	338.474.0		Reversion roller D=25 mm Ø 25 / 2°	AC 100-300
A351854	351.854.5		Running wheel D=40 mm	
A351864	351.864.4		Running wheel complete D=15 mm	
A351874	351.874.3		Running wheel complete D=31.5 mm	
A351884	351.884.2		Running wheel complete D=31.5 mm	
A511 A352584	352.584.7		Roller D=25 mm Ø 25 / 2°	AC 100-300 AC 100D-300D Sprint
A399404	399.404.3		Driving wheel complete	
A512 A408034	408.034.7		Reversion roller complete D=25 mm #6	AC170/270/370
A513 A408044	408.044.6		Reversion roller complete D=25 mm #7	AC170/270/370
A514 A418074	418.074.1		Roller wire receptacle complete D=25 mm -2dg. Ø 25 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A515 A418094	418.094.6		Roller wire receptacle complete D=30 mm -2dg. Ø 30 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint

A516 A418114	418.114.5		Roller wire receptacle complete D=35 mm -2dg. Ø 35 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A517 A418124	418.124.4 323.354		Reversion roller complete D=25 mm -2dg. Ø 25 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A518 A418134	418.134.3		Reversion roller complete D=25 mm -2dg. Ø 25 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A519 A418144	418.144.2		Reversion roller complete D=25 mm -2dg. Ø 25 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A520 A418154	418.154.1		Reversion roller complete D=25 mm -2dg. Ø 25 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A521 A418274	418.274.7		Reversion roller complete D=21 mm -2dg. Ø 21 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A522 A418284	418.284.6		Reversion roller complete D=21 mm -2dg. Ø 21 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A523 A418584	418.584.9		Reversion roller complete D=25 mm -4dg. Ø 25 / 4°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A524 A418634	418.634.2		Reversion roller complete D=25 mm -2dg. Ø 25 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A525 A418644	418.644.1		Reversion roller complete D=30 mm -2dg. Ø 30 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A526 A418654	418.654.0		Reversion roller complete D=25 mm	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS Sprint
A527 A418704	418.704.3		Reversion roller complete D=55 mm -2dg. Ø 55 / 2°	AC 170/270/370 AC 120/220/320 AC 150 – 370HSS
A418944	418.944.5		Driving roller	

A424754	424.754.0		Reversion roller complete D=25 mm -2dg.	
A532 A426754	426.754.8		Reversion roller complete D=90 mm -2dg. Ø 90 / 2°	AC120/220/320 AC 150-370 HSS
A528 A432274	432.274.9		Roller complete for wire capture D=35 mm	AC170/270/370 AC 150-370 HSS
A529 A432284	432.284.8		Roller complete for wire capture D=25 mm	AC170/270/370 AC 150-370 HSS
A530	241.233		Drive Roller complete D=30 x 72 mmL	AC170/270/370 AC 150-370 HSS
A531	241.253		Drive Roller	AC170/270/370 AC 150-370 HSS
A352 A665087	665.087.3		Drive belt wire	AC 120-370 AC 150-370HSS 100D,200D,300D
A837904	837.904.2		Roller set =241.233.6 / 432.284.8 / 241.253.4 / 432.274.9	
A241253	241.253.4		Jockey roller with gear D=31.6 x 77 mmL	
A251553	251.553.4		New Nr. 241.253.4	

Belts and cables				
A0031	318.264.9		Conveyer flat belt 20 x 5300 mm	AC100/200/300 100D/200D/300D AC200.AC200D
A0032	331.394.7		Conveyer flat belt 20 x 5850 mm	AC100/200/300 100D/200D/300D AC100/100D
A0033	331.404.4		Conveyer flat belt 20 x 5700 mm	AC100/200/300 100D/200D/300D AC100/100D
A0034	337.644.9		Conveyer flat belt 20 x 7550 mm	AC100/200/300 100D/200D/300D AC300.AC300D
A0035	341.394.5		Conveyer flat belt 20 x 5600 mm	AC100D/200D/300D AC200D.AC200H
A0036	373.354.0		Conveyer flat belt 20 x 7920 mm	AC100D/200D/300D AC300D.AC300H
A0037	373.364.9		Conveyer flat belt 20 x 7800 mm	AC100D/200D/300D AC300D.AC300H
A0038	396.554.8		Flat belt 20 x 5930 mm	AC170/270/370 AC120/220/320 AC220/250/270HSS
A0039	400.884.3		Conveyer flat belt 20 x 6140 mm	AC170/270/370 AC120/220/320 AC220/250/270HSS
A0040	400.914.8		Conveyer flat belt 20 x 8300 mm	AC170/270/370 AC120/220/320
A0041	407.734.3		Conveyer flat belt 20 x 6200 mm	AC170/270/370 AC120/220/320 AC150-370HSS Sprint
A0042	407.744.2		Conveyer flat belt 20 x 6600 mm	AC170/270/370 AC120/220/320 AC150-370HSS Sprint

A0043	407.844.0		Conveyer flat belt 20 x 8500 mm	AC170/270/370 AC120/220/320
A0044	421.084.5		Conveyer flat belt 20 x 6090 mm	AC170/270/370 AC120/220/320 AC150-370HSS
A0045	421.094.4		Conveyer flat belt 20 x 6380 mm	AC170/270/370 AC120/220/320 AC150-370HSS
A0046	447.294.0		Conveyer flat belt 20 x 6000 mm	AC220/250/270 HSS
A452124	452.124.1		Conveyer flat belt 20 x 6690 mm	
A452134	452.134		Conveyer flat belt 20 x 6680 mm	
A166852	166.852.4		Electrode cable upper arm	AC220....270
A166.862.3	166.862.3		Electrode cable lower arm	AC100/120....170/200
A166872	166.872.2		Electrode cable lower arm	AC100/120....170/200
A166.892.0	166.892.0		Electrode cable upper arm	AC100
A166.962.1	166.962.1		Electrode cable upper arm	AC100
A169172	169.172.4		Electrode cable	
A190062	190.062.0		Grounding cable lower complete L=100 x 784 mm (443.704 complete)	AC250/270HSS

A190072	190.072.9		Grounding cable upper complete L=50 x 840 mm (443.694 complete)	AC250/270HSS
A190082	190.082.8		Grounding cable lower complete L=100 x 684 mm (443.684 complete)	AC150/170HSS
A190092	190.092.7		Grounding cable lower complete L=50 x 790 mm (443.674 complete)	AC150/170HSS
A190272	190.272.5		Grounding cable upper complete L=50 x 660 mm (443.834 complete)	AC. Sprint. HSS
A428854	428.854.5		Grounding cable upper left L=910 mm	AC. Sprint. HSS
A443674	443.674.7		Grounding cable upper copper flat tape L=50 x 790 mm	AC150/170HSS
A443684	443.684.6		Grounding cable lower copper flat tape L=100 x 660 mm	AC150/170HSS. Sprint
A443694	443.694.5		Grounding cable upper copper flat tape L=50 x 840 mm	AC250/270HSS
A443704	443.704.2		Grounding cable lower copper flat tape L=100 x 760 mm	AC250/270HSS
A443834	443.834.7		Grounding cable upper copper flat tape L=50 x 660 mm	
A441904	441.904.0		Plate for upper strip 20 x 50 mm	
A443764.	443.764.0		Spring plate 80 x 50 mm	